



HomeBloC
flat stations

NEW



PAW Flat stations – HomeBloC

Technical data and product information



Choose your individual station!

Flat stations – refined versatility

Our newly developed flat stations are specifically designed for the optimal distribution of energy for heating as well as the concurrent or dedicated hot water preparation. They provide hygienic domestic hot water or heat for everyday use according to your need. By retrofitting a cold water and heat flowmeter, it is possible to bill each flat proportionally to their consumption.

Flat stations – flexible and individual

The PAW flat stations are designed as modular systems. This way, the station can be adapted to your individual needs. The dimensioning of the station is realized on the basis of the required ambient conditions. We can flexibly meet your needs in this regard. Of course, we will work together to fine-tune your flat station to your needs. Please contact us.

The construction depth of 110 mm allows you to install the station in partition walls using a flush-mounted cupboard. This way, the station can be integrated perfectly into your living ambient.

A combination with a radiant floor circuit system is easily possible. For this, the two components can be positioned on top of each other. You save space and no additional assembly surface is necessary.

This provides you with a lot of flexibility in planning and dimensioning.

Flat stations – installation and comfort

Due to the system concept, it is possible to mount the flat station quickly and easily inside or in front of the wall. The station, aside from the cupboard, is completely pre-mounted and pressure tested. On top of that, mounting additional energy meters is easily possible due to the great accessibility. This makes for an easy installation on site, meaning less overall cost and a competitive advantage.

HomeBloC



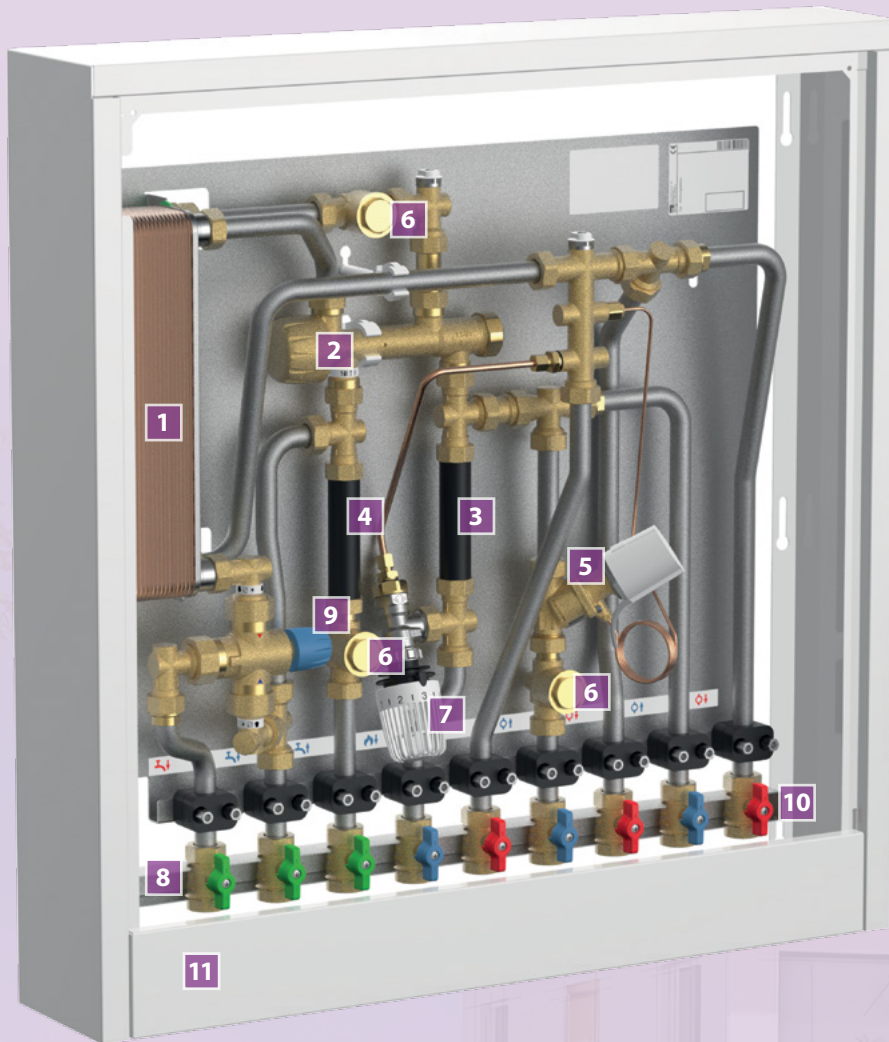
Characteristics PAW flat station HomeBloC:

- ✓ **Optimal energy utilisation thanks to powerful heat exchangers**
- ✓ **For low-temperature systems, f. ex. heat pumps**
- ✓ **Large withdrawal flow rate**
- ✓ **Minimal pressure losses**
- ✓ **Compact design**
- ✓ **Premounted and pressure tested unit**
- ✓ **Connection for a second heating circuit (f. ex. radiant floor circuit)**
- ✓ **Shut-off components for maintenance are indicated in colour**
- ✓ **Possibility to mount an actuator for the connection of a room control**
- ✓ **Installation depth (110 mm when flush-mounted), ideally suitable for the installation in partition walls**
- ✓ **Easy access of the components (heat flowmeter and cold water meter)**
- ✓ **Fully equipped for connecting measurement technology**
- ✓ **Comfortable and fast installation**
- ✓ **High-quality material, according to the UBA list**
- ✓ **Low maintenance cost**
- ✓ **For new building or restructuring**
- ✓ **Individual adjustment to your demands is possible**
- ✓ **Ideal for combination with a PAW HeaBloC® MCom**

energy-efficient
comfortable
compact

Flat station: For decentralised domestic hot water preparation and comfortable heat supply

HomeBloC



12



All flat stations offer the following features:

1 Plate heat exchanger

Depending on the application, a variety of plate heat exchangers are available. Specifically designed for the desired application in order to achieve an optimal energy consumption.

2 Proportional quantity controller

for optimal control of domestic hot water preparation without auxiliary energy

3 Fitting for heat flowmeter

suitable for retrofitting a heat flowmeter with 2x G $\frac{3}{4}$ " external thread, 110 mm length made of plastic, alternatively in stainless steel, independent of manufacturer

4 Fitting for cold water meter

suitable for retrofitting a cold water meter with 2x G $\frac{3}{4}$ " external thread, 110 mm length made of plastic, alternatively in stainless steel, independent of manufacturer

5 Differential pressure controller

for hydraulic balancing in the heating circuit, EnEV-compliant shut-off, mounting a static radiator thermostatic valve is possible

6 Strainer

3 strainers (cold water inlet, heating circuit return and primary heat exchanger return) to protect valves and fittings, filter unit can be demounted and cleaned, if necessary

7 Thermal heat retaining

For quick domestic hot water supply and comfortable use during summer as well

8 Shutoff valves

to shut off the lines during commissioning and maintenance. Marked in colour for easy assignment, DVGW approved, connection side G $\frac{3}{4}$ " internal thread.

9 Service water mixing valve

for monitoring domestic hot water temperature, preset temperature range, adjustable according to your individual need

10 Connection for a second heating circuit

for individual extension of heat distribution, for example for a radiant floor heating

11 Wall- or flush-mounted cupboard

for mounting the station, power-coated in RAL 9016, coin-operated lock for opening the cover, flush-mounted version with 110 mm installation depth, height-adjustable, ideal for partition walls

12 Detailed and illustrated operation instructions

Available in the following languages:



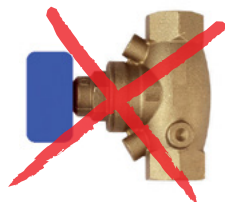
Further languages are available on request.

HeatBloC® MCom – connection to the HomeBloC

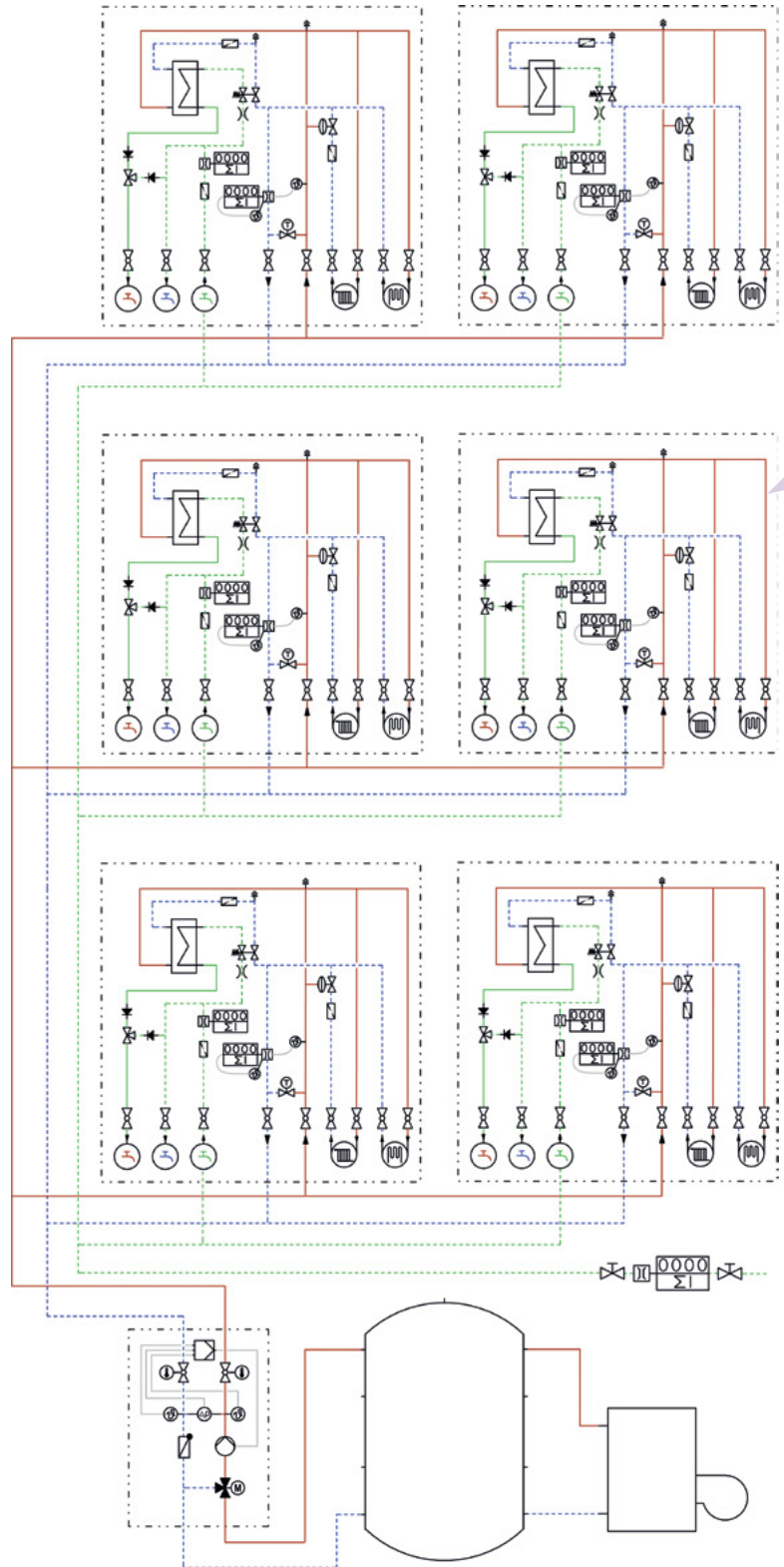
Hydraulic scheme of an entire system

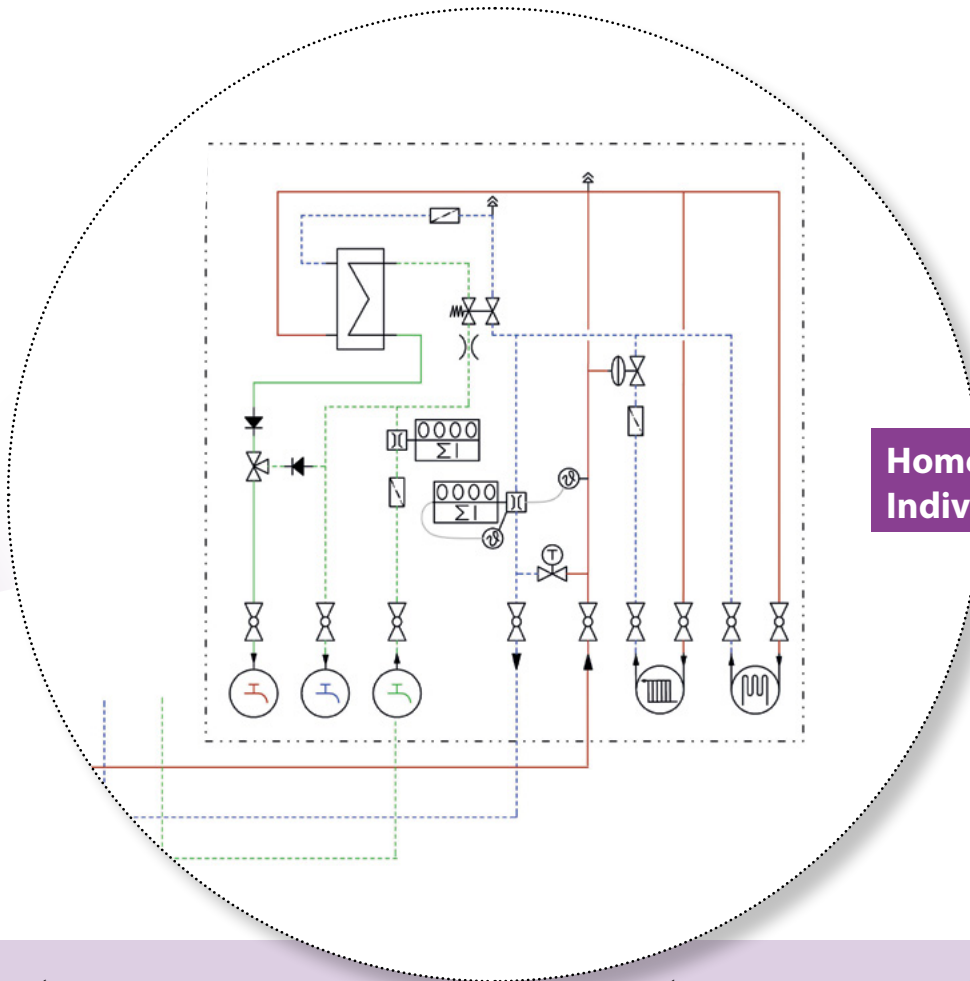
The HeatBloC® MCom combines high-quality and durable components of a PAW standard heating circuit with the latest sensor technology, actuator technology and control technology. In doing so, numerous installation values are immediately provided and must not be additionally integrated.

The HeatBloC® MCom automatically adapts to any operating condition thanks to the data gathered, thus guaranteeing easy commissioning and high reliability for high comfort demands.



When using a HeatBloC® MCom no differential pressure valve in front of the flat station is required.





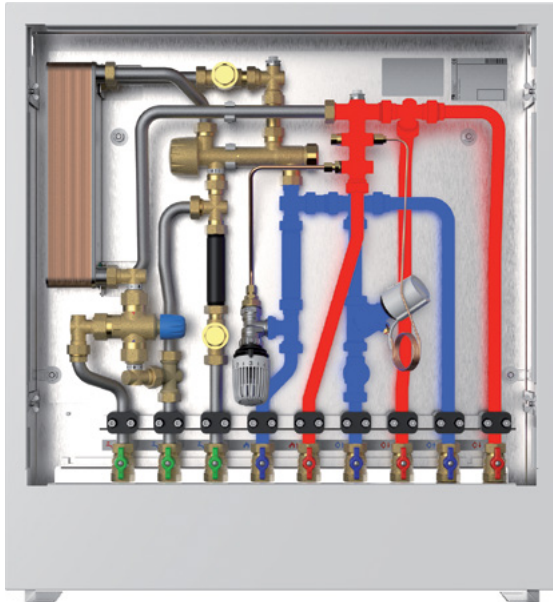
**HomeBloC
Individual station**

- ✓ **Cost and energy**
- ✓ **Optimal operation of the installation**
- ✓ **Gain in comfort, supply of each heating zone**
- ✓ **No whistling noises**
- ✓ **Intelligent system monitoring**
- ✓ **Possibility to obtain governmental subsidies**
- ✓ **Overall system solution for different application ranges (single- / multi-family house etc.)**
- ✓ **Planning reliability and fast project settlement**
- ✓ **Easy commissioning of the system**
- ✓ **EnEV-compliant hydraulic balancing**
- ✓ **No under- or oversupply of individual heating circuits**
- ✓ **Easy system monitoring via free app**
- ✓ **Cost monitoring via app**

Advantages HomeBloC combined with HeatBloC® MCom

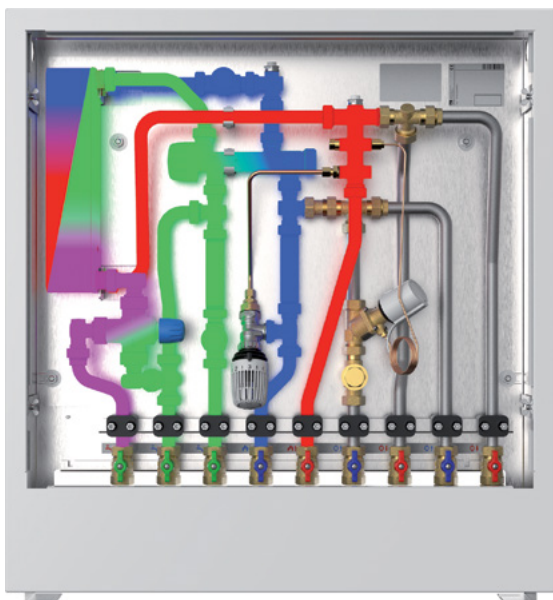
- **Supply reliability:**
No mutual influence of the HomeBloCs due to differential pressure control. Central control of the flow temperature for the individual stations.
- **System monitoring:**
Easy integration of the system into building control systems and SmartHome solutions
- **Cost saving:**
Smaller investment costs because no differential pressure valves are necessary. Smaller mounting costs due to Plug & Play solution.
- **Time saving:**
Less effort for calculation, dimensioning and adjustment

Description of function HomeBloC



Heating operation

During **heating operation**, the heat supply of the flat for the radiator circuit or the radiant floor circuit is ensured. The heating fluid (displayed in red here) flows through the heating flow and into the station. The heating fluid is transferred to the radiator or radiant floor circuit by means of a distribution manifold. The cooled off fluid flows through the radiator return, passing the heat flowmeter, and into the heating return. The flow is restricted by a differential pressure control valve in the heating return, thus ensuring an EnEV-compliant shut-off. A heat flowmeter can easily be installed on site.



Domestic hot water preparation

During the **domestic hot water preparation**, the consumers are supplied with domestic hot water. The heating fluid (displayed in red here) flows through the heating flow and into the station and is transferred to the primary circuit of the plate heat exchanger by means of a distribution manifold. The heating fluid then heats the cold water (displayed in green here) of the secondary circuit, which in case of a withdrawal flows into the plate heat exchanger by means of a proportional quantity controller. The heated water (displayed in violet here) is transferred to the consumer through a thermal protection (service water mixing valve). Afterwards, the cooled off fluid is transferred from the plate heat exchanger (displayed in blue here) back into the heating return. A cold water meter can easily be installed in the cold water inlet line on site.

EnEV-compliant shut-off
 Reduced primary energy demand for heating an domestic hot water preparation

Technical data HomeBloC

Operating data:	Operating pressure: Domestic hot water	10 bars
	Operating temperature: Domestic hot water	95 °C
	Operating pressure: Heating system	2.5 bars
	Operating temperature: Heating system	110 °C
Outputs:	Output capacity (10 → 45 °C)	12 l/min (equates to 30 kW)
		16 l/min (equates to 40 kW)
		20 l/min (equates to 50 kW)
	Heating capacity	8.5 kW (when $\Delta T = 15 \text{ K}$)
Connections:	Domestic hot water preparation	3 x ¾" internal thread, (flat-sealing and self-sealing)
	Heat supply	2 x ¾" internal thread, (flat-sealing and self-sealing)
	Heating circuit outlets	2 x / 4 x ¾" internal thread, (flat-sealing and self-sealing)
Dimensions:	Base plate station	W = 660 mm, H = 555 mm, D = 100 mm
	Flush-mounted cupboard	W = 750 mm, D = 110 mm
	Cover frames (flush-mounted cupboard)	W = 750 mm, H = 685 mm, D = 10 mm
	Wall-mounted cupboard	W = 750 mm, D = 150 mm
	Adjustment range of the base	0 – 80 mm
	Packaging dimensions: Individual station	W = 770 mm, H = 860 mm, D = 160 mm
	Packaging dimensions: Radiant floor circuit	W = 585 mm, H = 310 mm, D = 200 mm
Materials:	Base plate / Flush-mounted cupboard	zinc-galvanised steel sheet
	Cover frame, door, base cover	Steel sheets, powder-coated, white (RAL 9016)
	Ball valves, fittings, domestic hot water circuit	Brass, approved for potable water
	Ball valves, fittings, heating circuits	Brass, approved for potable water
	Pipes	Stainless steel, approved for potable water (1.4404)
	Gaskets	Fibre composite / EPDM / Teflon
	Heat exchanger	Standard: Stainless steel plates, copper solder <i>for more heat exchanger designs see chapter "Heat exchanger"</i>

PAW flat station HomeBloC combined with heating distribution manifold for radiant floor heating

Flat station HomeBloC



Heating distribution manifold
for radiant floor heating

**If no radiator circuit
is selected, no
differential pressure
controller is required.**

Injection-type circuit in the heating distribution manifold for radiant floor heating

An injection-type circuit is preceding the heating distribution manifold. The injection valve, which can be equipped with a thermostatic valve or an electric drive, injects hot fluid from the primary circuit into the radiant floor heating.

The pump transfers the fluid into the flow circuit (lower distribution beam) of the radiant floor heating in order to provide a comfortable climate in the flat.

Through the return (upper distribution beam), the cooled off fluid is transferred back to the boiler. The desired temperature in the individual floor heating circuits is reached by adjusting injection valve accordingly.

Heating distribution manifold for radiant floor heating

The PAW heating distribution manifold for radiant floor heating ensures a steady and comfortable heat distribution in the flat.

In the flow line and return line, the individual radiant floor circuits are joined. The injection-type circuit provides an optimal distribution of heat energy. Flow indicators are mounted in the flow, automatic flow controllers are mounted in the return. These can be mounted with any standard thermostatic head or actuator (M30 x 1.5) in order to fine-tune any heating

circuit to achieve optimal results. Filling, draining and venting is easily possible. The heating distribution manifold can be mounted in a flush-mounted or a wall-mounted cupboard.

The injection valve can be supplemented using a drive. It can be connected via a room control.

It is also possible to connect a temperature sensor and a pressure gauge to the system.

Heating distribution manifolds for radiant floor heating



Connection for a pressure gauge

Connection for a temperature sensor

Technical data

Dimensions:		
Total height Flat station including heating distribution manifold		H = 1470 mm
Total width		W = 750 mm
Construction depth (flush-mounted)		110 mm
Number radiant floor circuit		2, 4 or 8 (<i>more on request</i>)
Connection thread for filling		¾" external thread
Connection thread for drives		M30 x 1.5
Connection thread FL, RET		¾" external thread

Dimensioning tables heat exchangers

Innovative surface sealing of coated heat exchangers: Sealix

If the metal surface of a heat exchanger comes into contact with water, it can lead to a number of problems, such as corrosion, formation of deposit and calcification. This leads to a less efficient heat transfer. The effect is reflected in the cost of the eventual failure, replacement and consequential losses.

To avoid this, all surfaces that come into contact with potable water receive a special sealing that remains mechanically and thermally stable, preventing the formation of deposits. This sealing, a silicon-based thin film coating, specifically for domestic hot water, increases the resistance, leading to a longer service life and a more reliable operation, which also lowers the maintenance cost. The heat exchanger is tested and subjected to a quality control to ensure a reliable long-term use.

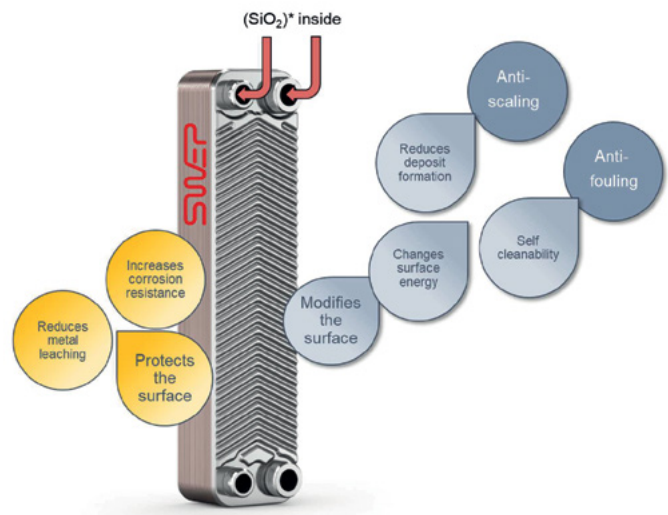
Heat exchanger		Number of plates	Flow	Return	DHW flow	DHW return	output	Output capacity	$\Delta P1$	$\Delta P2$
			°C	°C	°C	°C	kW	l/min	kPa	kPa
Type: • Stainless steel, copper solder	E8ASW-N	20	70	27	10	45	52	21	9	35
			65	27			45	19	9	26
			60	28			37	17	8	18
			55	28			29	12	8	12
			50	30			20	9	7	6
		32	70	22	10	45	58	24	4	17
			65	23			51	21	4	14
			60	24			43	18	4	10
			55	25			34	14	4	6
			50	27			24	10	3	3
Possible Versions: • Stainless steel, copper solder • Full stainless steel	XB05X	36	70	25	10	45	55	23	8	15
			65	25			55	23	10	15
			60	26			48	20	11	11
			55	24			43	18	10	10
			50	21			39	16	10	10
		50	70	21	10	45	60	25	8	18
			65	22			55	23	9	15
			60	24			46	20	12	15
			55	25			41	17	10	10
			50	26			29	12	10	5

Table values: For max. 20 kPa and 19 l/min flow rate

Dimensioning of a plate heat exchanger and calculation example

For calculating a plate heat exchanger, the following conditions need to be met:

- 1 Selection of the respective fluids on the primary and secondary side
- 2 The desired series of the heat exchanger
- 3 The boiler flow temperature
- 4 The cold water flow temperature
- 5 The desired domestic hot water temperature
- 6 The necessary domestic hot water flow
- 7 The max. pressure drop of the heat exchanger



Software interface showing design parameters and calculated data for a plate heat exchanger.

Design Parameters:

- Fluid Side 1: Water
- Fluid Side 2: Water
- Flow type: Counter current
- Exchangers: 83
- Side 1: Inlet temperature 70.00 °C, Outlet temperature 45.00 °C, Flow 25.00 l/min, Max pressure drop 20.0 kPa
- Side 2: Inlet temperature 10.00 °C, Outlet temperature 45.00 °C, Flow 25.00 l/min, Max pressure drop 20.0 kPa

Calculated Data:

BPHE	A (m²)	DP1 (kPa)	DP2 (kPa)	OS (%)	Weight (kg)	PF Rating
2 B3x30	0.334	20.9	16.6	0	1.19	

Heat exchanger: 2 B3x30

Side 1 : Inner circuit
Side 2 : Outer circuit

DUTY REQUIREMENTS	Unit	Side 1	Side 2
Heat load	kW	70.00	60.72
Inlet temperature	°C	70.00	10.00
Outlet temperature	°C	37.41	45.00
Flow rate	l/min	27.34	25.00
Thermal length		1.245	1.337

PLATE HEAT EXCHANGER	Unit	Side 1	Side 2
Total heat transfer area	m²		0.334
Heat flux	kW/m²		182
Mean temperature difference	K		26.19
O.H.T.C. (available/required)	W/m²·°C		6850/6940
Pressure drop - total*	kPa	20.9	16.6
- in ports	kPa	3.92	3.37
Port diameter	mm	10.0/10.0 (up/down)	10.0/10.0 (up/down)
Number of channels per pass		14	15
Number of plates		30	
Oversurfacing	%	0	
Fouling factor	m²·°C/kW	-0.002	
Reynolds number		1258	669.0
Port velocity	m/s	2.88/2.88 (up/down)	2.65/2.65 (up/down)

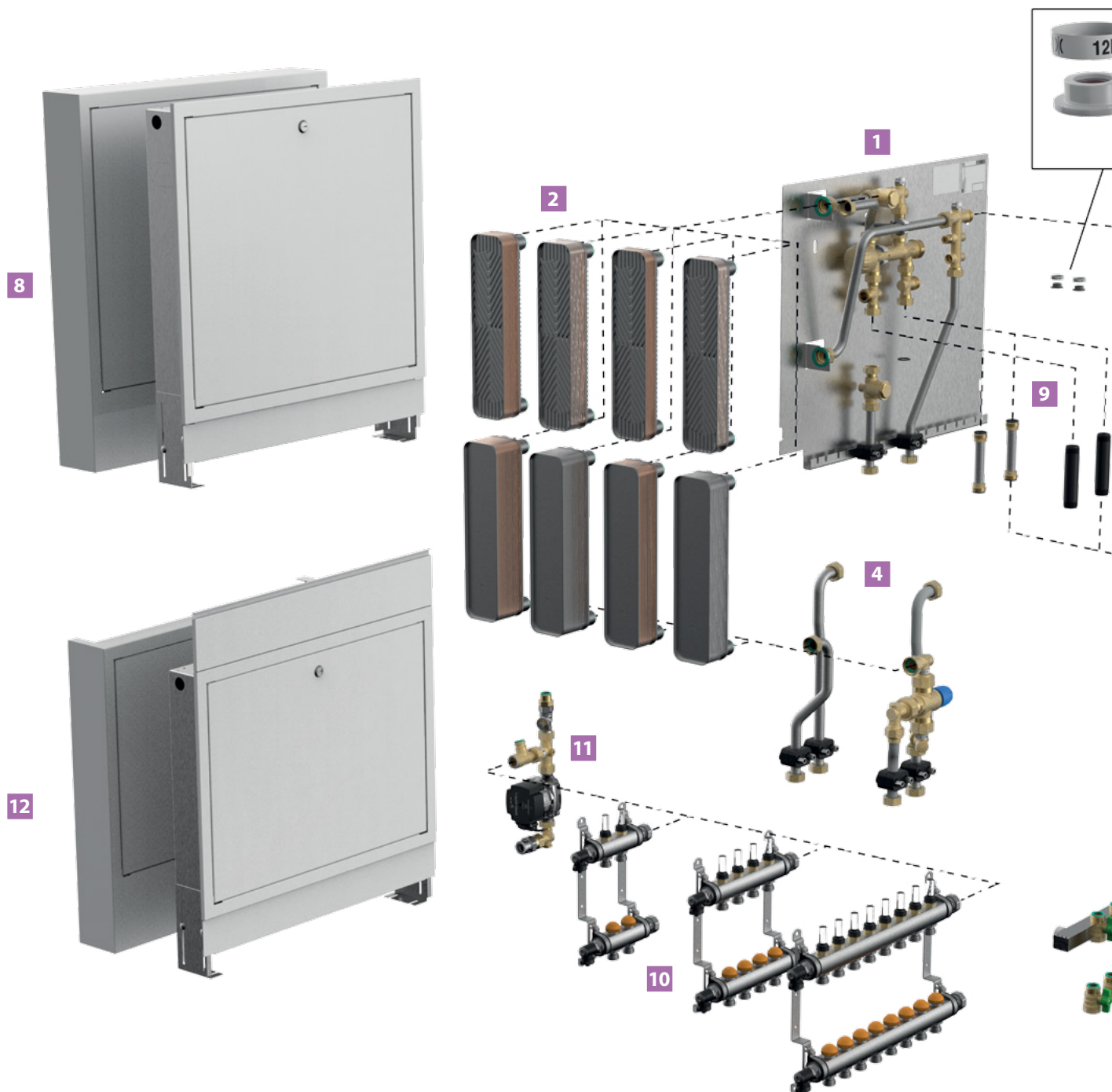
PHYSICAL PROPERTIES	Unit	Side 1	Side 2
Reference temperature	°C	53.70	27.50
Dynamic viscosity	cP	0.515	0.642
Dynamic viscosity - wall	cP	0.620	0.647
Density	kg/m³	986.4	996.4
Heat capacity	kJ/kg·°C	4.182	4.179
Thermal conductivity	W/m·°C	0.6478	0.6113
Largest wall temperature difference	K		3.20
Minimum wall temperature	°C	26.44	23.25
Maximum wall temperature	°C	60.00	57.08
Film coefficient	W/m²·°C	17100	14200
Average wall temperature	°C	42.88	40.57
Channel velocity	m/s	0.328	0.283
Shear stress	Pa	100	77.6

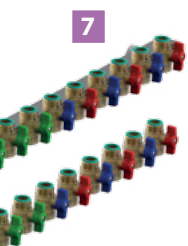
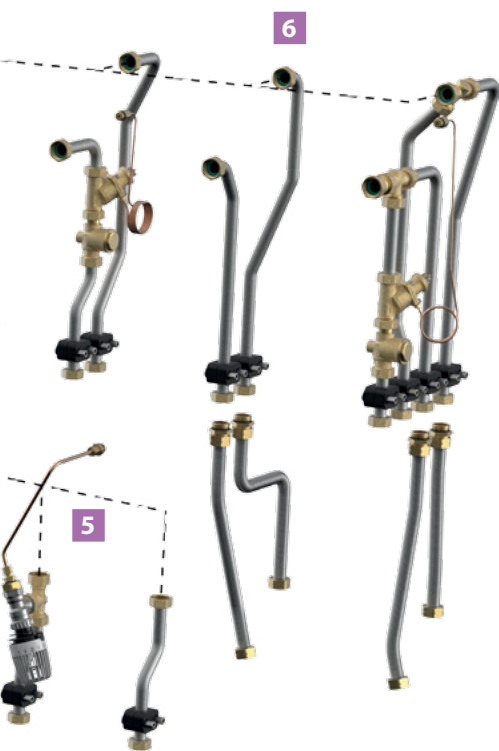
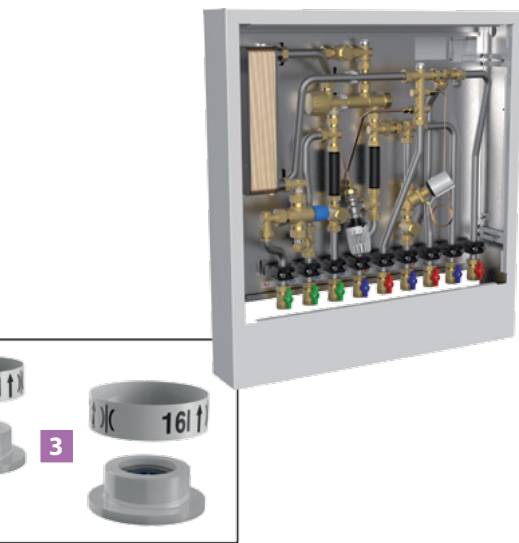
*Excluding pressure drop in connections.

Technical data | Dimensional data | Totals

After the calculation, the corresponding data, such as output, the suggested heat exchanger, temperatures, flows, etc., is displayed (see figure above).

Offer specification PAW flat station HomeBloC





1 Base station
 HomeBloC, hydromechanic-thermal control

2 Plate heat exchanger

<input type="checkbox"/> stainless steel, copper solder	<input type="checkbox"/> 20 plates
<input type="checkbox"/> Sealix, coated	<input type="checkbox"/> 32 plates
<input type="checkbox"/> stainless steel, copper solder	<input type="checkbox"/> 36 plates
<input type="checkbox"/> full stainless steel	<input type="checkbox"/> 50 plates

3 Volume flow limiter

<input type="checkbox"/> 12 l/min	<input type="checkbox"/> 16 l/min	<input type="checkbox"/> 20 l/min (without volume flow limiter)
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4 Service water mixing valve

<input type="checkbox"/> with service water mixing valve	<input type="checkbox"/> without service water mixing valve
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5 Thermal heat retaining

<input type="checkbox"/> with thermal heat retaining	<input type="checkbox"/> without thermal heat retaining
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6 Heating circuit version

<input type="checkbox"/> radiant floor circuit	<input type="checkbox"/> radiator circuit and radiant floor circuit
<input type="checkbox"/> radiator circuit	

7 Ball valves

<input type="checkbox"/> with mounting rail	<input type="checkbox"/> without ball valves
<input type="checkbox"/> without mounting rail	

8 Metal sheet cupboard (station)

<input type="checkbox"/> station without cupboard	
<input type="checkbox"/> flush-mounted cupboard	<input type="checkbox"/> wall-mounted cupboard

9 Fitting for cold water meter and heat flowmeter

<input type="checkbox"/> Plastic	<input type="checkbox"/> Stainless steel
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10 Distribution manifold for radiant floor circuit (max. 8-fold)

<input type="checkbox"/> 2-fold	<input type="checkbox"/> ____-fold
<input type="checkbox"/> 4-fold	<input type="checkbox"/> without distribution manifold
<input type="checkbox"/> 8-fold	

11 Injection-type circuit for radiant floor circuit

<input type="checkbox"/> with injection-type circuit	<input type="checkbox"/> without injection-type circuit
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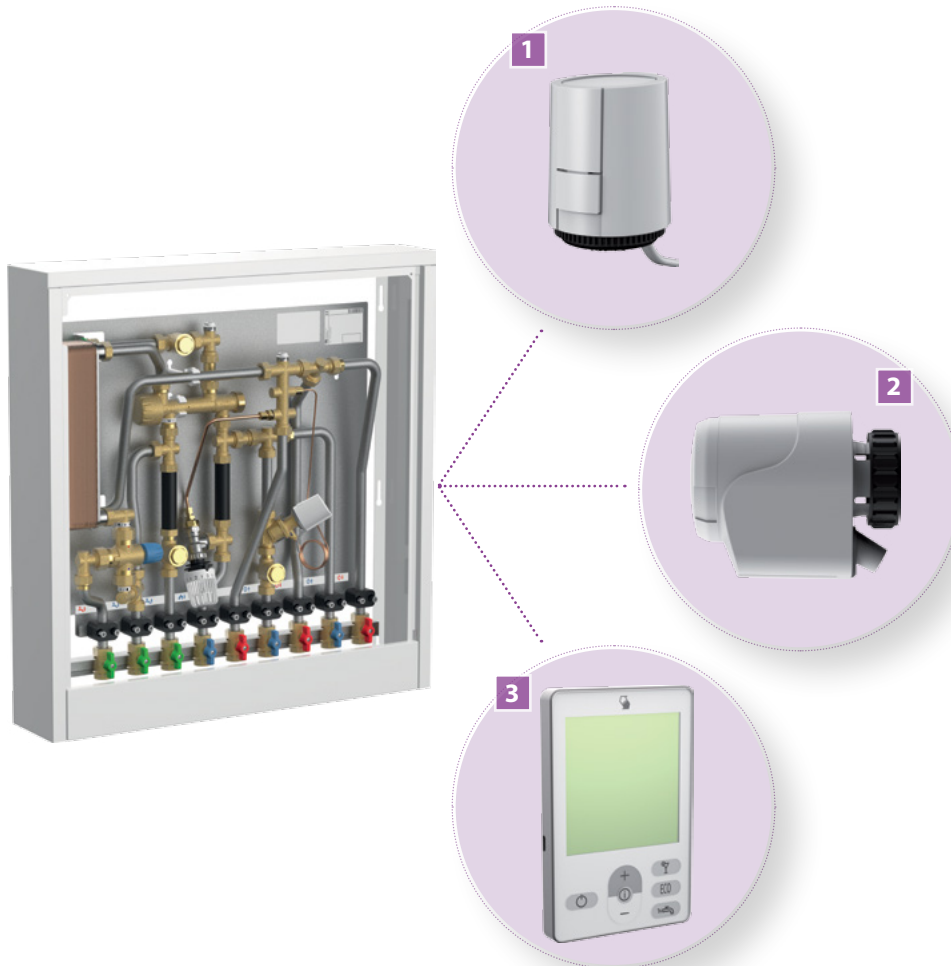
12 Steel sheet cupboard (heating distribution manifold)

<input type="checkbox"/> heating distrib. manifolds without cupboard	
<input type="checkbox"/> flush-mounted cupboard	<input type="checkbox"/> wall-mounted cupboard

13 Installation & Operation Instructions Languages:

<input type="checkbox"/> PAW standard instruction manual: with PAW logo, PAW address, PAW standard text	<input type="checkbox"/> German	<input type="checkbox"/> English
<input type="checkbox"/> Standard cust.-specific instruction manual: with customer logo, customer address, PAW standard text	<input type="checkbox"/> Italian	<input type="checkbox"/> Spanish
<input type="checkbox"/> Special cust.-specific instruction manual: with cust. logo, cust. address, cust.-specific adaptation of the text and images	<input type="checkbox"/> French	<input type="checkbox"/> _____
<input type="checkbox"/> Customer compiles the instruction manual	Instruction manual provided by:	
	<input type="checkbox"/> PAW	<input type="checkbox"/> Customer

Offer specification – optional accessories: individual components



- 1 Drive for differential pressure controller, including control cable
- 2 Adjustment for injection-type circuit in the radiant floor heating
- 3 Room control for radiant floor heating

Individual accessory wish:

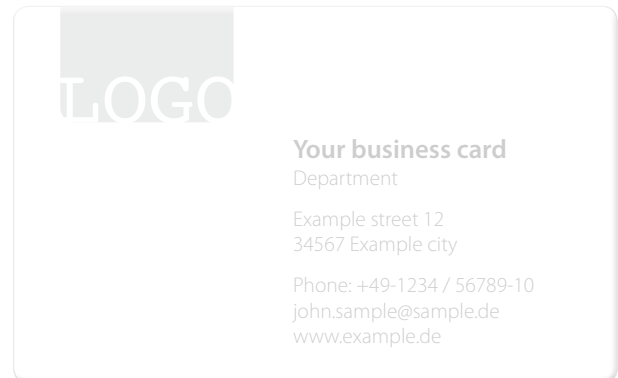
Other accessories – combination options with the HeatBloC® MCom



- 4 HeatBloC® MCom (the nominal diameter will be determined for you by us)
- 5 MCom communication set for building control system connection



Offer specification – Your data



Company

Customer number

Street, no.

Phone

Postal code, town

E-mail

Country

Project

Batch size

Estimated annual order quantity

Stations

Notes on packaging and labels:

Notes on dispatch (maximum pallet height, maximum weight):

**Your partner for thermal comfort
and sustainability**
Yesterday. Today. Tomorrow.



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